

Date: Friday, 2/23/2007 8:31:07 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET HINGE		
Job Number	: 30873					
Estimate Number	: 10588					
P.O. Number	: N/A		Part Number	: D22323		
This Issue	: 2/23/2007	S.O. No. : N/A	Drawing Number	: D2232 REV C		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: C		
Previous Run	: 29132		Material	: N/A		
Written By			Due Date	: 3/21/2007 Qty: 50 Um: Each		
Checked & Approved By						
Comment	: Est. B 01.06.07 Now laser cut EC					
	: Est Rev:C Now on Waterjet 06-10-26 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 .125 Sheet
Comment: Qty.: 0.0729 sf(s)/Unit Total : 3.6435 sf(s) 304/316 .125 Sheet Batch: M102817 <i>ml 07 03 06</i>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2232 Dwg Rev: <i>C</i> <i>ml 07 03 06</i> (50) Prog Rev: <i>C</i>		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		 <i>ml 07 03 06</i> (30)
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <i>ml 07 03 06 (50)</i>		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		 <i>ml 07 03 07 (50)</i>
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/03/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BASKET HINGE

Job Number: 30873

Part Number: D22323

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: US

Mo 07/03/08 (S3)

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Mo 07/03/08 (S3)

Job Completion



U 07.03.08

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

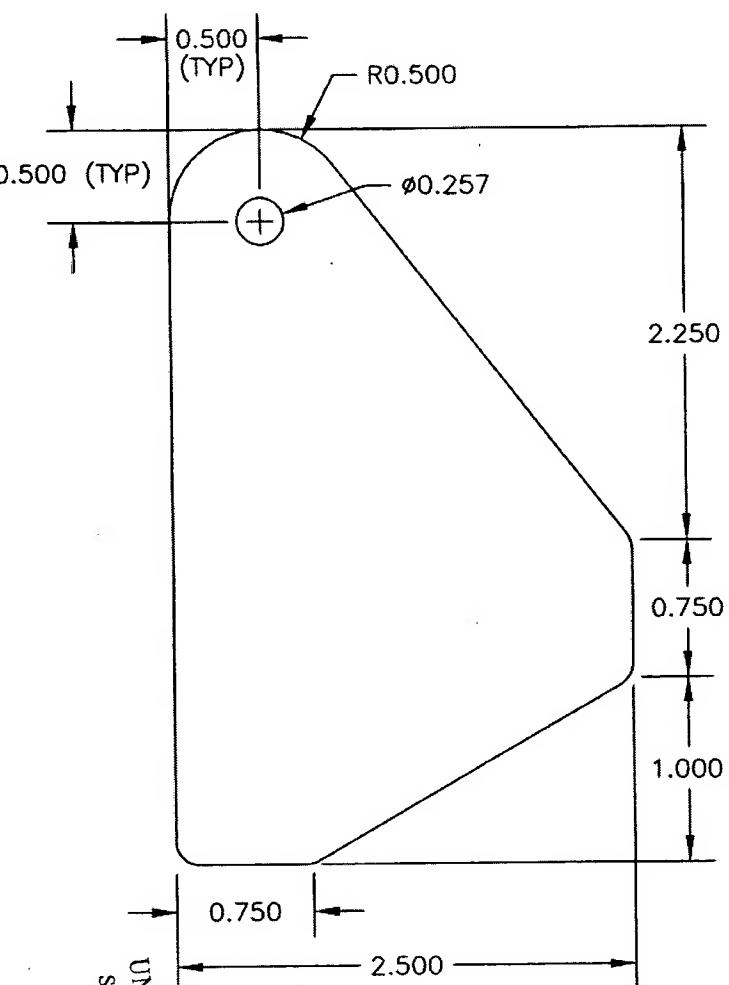
DART AEROSPACE LTD	Work Order:	30873
Description: Basket Hinge	Part Number:	D2232-3
Inspection Dwg: D2232 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

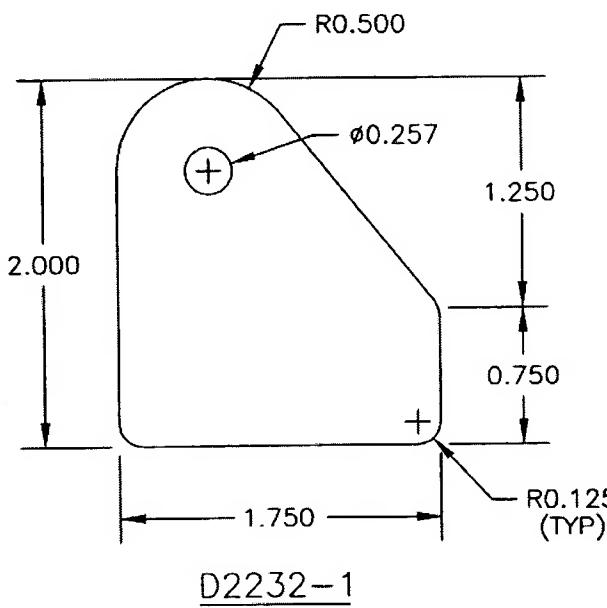
X First Article Prototype

Measured by:	<i>M. M.</i>	Audited by:	<i>AB</i>	Prototype Approval:	N/A
Date:	07/03/06	Date:	07/03/06	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.11.08	New Issue	KJ/JLM <i>[Signature]</i>	<i>[Signature]</i>



D2232-3



D2232-1

RELEASED
48.05.05
KE

DART

ISSUED
TO CO

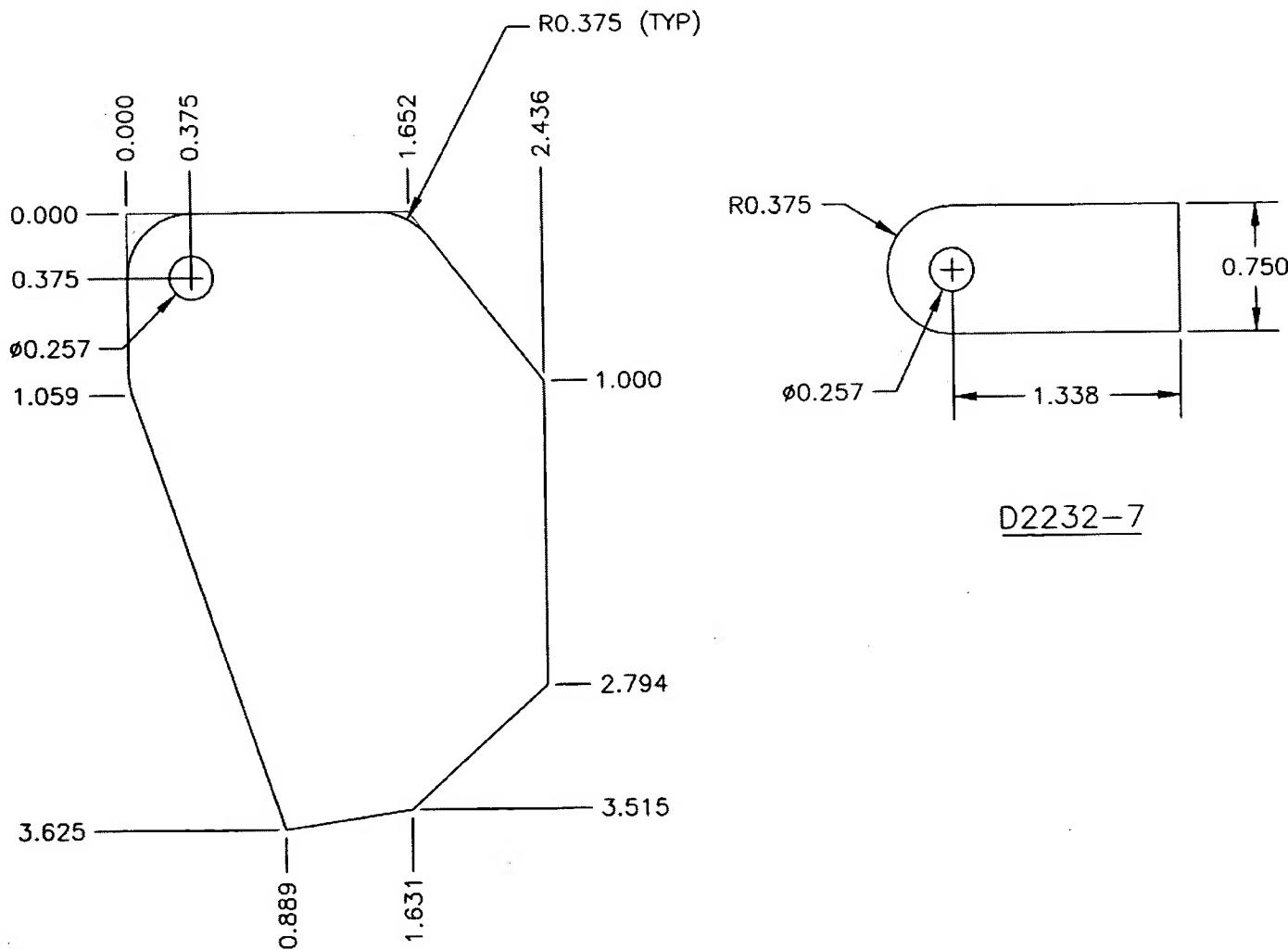
DESIGN	DRAWN BY	DART AEROSPACE LTD	
DATE	CHECKED	APPROVED	DRAWING NO.
98.04.28	W	J	D2232
A	94.05.12		NEW ISSUE
B	96.01.02		ADDED -5 AND -7
C	98.04.28	0.125	THICK WAS 0.063

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30873

MATERIAL: AISI 304/316 SS 0.125 THICK

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2232
DATE		TITLE BASKET HINGE
98.04.28		SHEET 2 OF 2
		SCALE 1:1

RELEASED
49.05.05
KE

D2232-5
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MATERIAL: AISI 304/316 SS 0.125 THICK